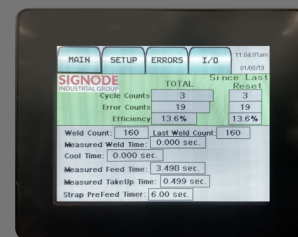


Side-Seal Plastic Strapping Machine

- Quick-change feed and seal modules
- Smart-weld™ technology
- High strap-tension operation
- HMI operator control panel
- Easy maintenance

Now equipped with HMI operator control panel making operation of the machine more user friendly. Recognize and identify problem areas instantly to enable correction.

NEW



SIGNODE® MOD-710

Side-Seal Plastic Strapping Machine

Minimal Downtime & Maximum Reliability

The MOD-710 side seal plastic strapping machine combines Signode's quick-change modules with high speed, reliable operation to maximize productivity and reduce downtime. Simple to operate and easy to maintain, the MOD-710 with its large selection of chute sizes is ideal for a variety of packaging applications.



The MOD-710's innovative modular design consists of separate feed and seal modules weighing less than 30 lbs. each. These lightweight, compact modules are easy to access and can be changed out quickly for routine maintenance. When switching to a spare module, downtime can be limited to a matter of minutes. The MOD-710 features the Smart-weld™ friction-weld seal joint. Smart-weld™ ensures that regardless of fluctuating voltage, each weld is created by the same amount of anvil resistance for maximum joint reliability every time.



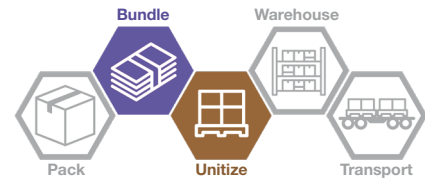
Productivity Options

- **Right-angle dispenser**
Enables the dispenser to be placed parallel with conveyors.
- **Operatorless interlocks**
Integrates the MOD-710 with conveyors and other equipment for fully automatic operation.
- **Auxiliary Operator Pendant**
Allows the machine to be operated from either side.

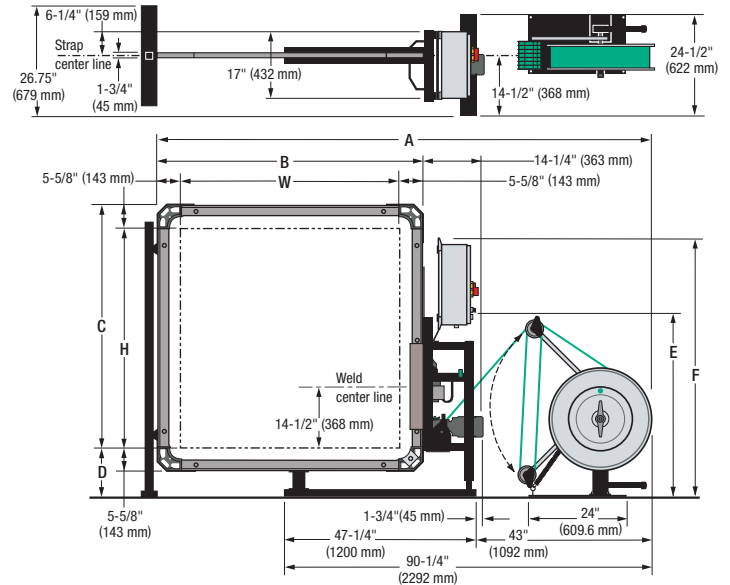
Machine Features & Specifications

Strapping	
3/8" (9 mm), 7/16" (11 mm), 1/2" (12.7 mm) Tenax polyester	
7/16" (11 mm) Contrax polypropylene	
Standard Features	
Joint type: Smart-Weld technology	
Strap feed and take-up speed: 11 feet (3.1 m) per second	
Automatic strap loading	
Operating Voltage	
USA: 230/460 V, 3 phase, 60 Hz; 400 V, 3 phase, 50 Hz	
Europe: 400 V, 3 phase, 50 Hz	
Shipping	
Weight: 750 lbs (340 kg)	

Signode reserves the right to make technical alterations without prior notification.



Machine Dimensions



Variable Machine Dimensions

- A** Maximum package width from chart, plus 66-3/4"
- B** Maximum package width from chart, plus 11-1/4"
- C** Maximum package height from chart, plus 5-5/8"
- D** Conveyor height 8" to 29" in one-inch increments
- E** Control height 41-1/2" to 62-1/2" in one-inch increments
- F** Frame height 60" to 81" in one-inch increments
- H** Maximum package height from chart
- W** Maximum package width from chart

		Maximum package width (W)									
		18"	24"	30"	36"	48"	60"	72"	84"	96"	108"
Maximum package height (H)	24"	18x24	24x24	30x24	36x24	48x24	60x24	72x24	84x24	96x24	108x24
	30"	18x30	24x30	30x30	36x30	48x30	60x30	72x30	84x30	96x30	108x30
	36"	18x36	24x36	30x36	36x36	48x36	60x36	72x36	84x36	96x36	108x36
	48"	18x48	24x48	30x48	36x48	48x48	60x48	72x48	84x48	96x48	
	60"	18x60	24x60	30x60	36x60	48x60	60x60	72x60	84x60		
	72"	18x72	24x72	30x72	36x72	48x72	60x72	72x72			
	84"	18x84	24x84	30x84	36x84	48x84	60x84				
	96"	18x96	24x96	30x96	36x96	48x96					
	108"	18x108	24x108	30x108	36x108						

Module Repair Program



To keep you up and running, we offer a module repair program. If one of your modules ever needs repair, just give us a call. Our phone specialist will help you determine the repairs necessary and which method would be best for your situation; repaired on-site or at our Repair Center.

SIGNODE INDUSTRIAL GROUP

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